



# Mapectflex PU65

**Two-component,  
castable polyurethane  
sealant for road joints  
flush with the surface**



## WHERE TO USE

**Mapectflex PU65** is a two-component polyurethane elastomeric sealant, specifically developed for highway construction joints and for filling / sealing anchoring heads made from pre-formed rubber, reinforced rubber and steel road joints between adjacent decks and between deck and abutments of road substructures, such as roads, railways, airports.

Due to its physical and mechanical properties, **Mapectflex PU65** can be used as a connection sealant between prefabricated road joints and the adjacent bituminous conglomerate, creating a seal between the two elements while guaranteeing considerable surface hardness and mechanical resistance to friction.

**Mapectflex PU65** is resistant to bad weather conditions and deformability due to compression, with good tensile and shear strength.

**Mapectflex PU65** can be used for surface sealing of the anchoring bolts in pre-formed rubber sections.

**Mapectflex PU65**, after mixing the two components A+B, can be added to specific mineral fillers which allow it to obtain different mechanical and deformation properties depending on the different foreseen stresses.

## TECHNICAL CHARACTERISTICS

**Mapectflex PU65** is an elastomeric polyurethane based sealant. It is composed of two pre-dosed components: part A is a resin, part B is a hardener.

After mixing the two components, the product becomes a cohesive pourable mixture.

When large voids have to be filled, **Mapectflex PU65** can be mixed with **Quartz 0.5**, a mixture with controlled granulometry of alluvium spherical quartz of light grey colour with maximum aggregate size of 0.5 mm, up to a maximum ratio of 1:1 by weight. The addition of an aggregate enhances the mechanical characteristics of friction resistance and the thixotropy of the product, but the sealant deformability is decreased.

**Mapectflex PU65** is solvent free and the slight smell, that can be noticed, is only due to the resin.

**Mapectflex PU65** cross-links because of the reaction between resin and hardener. The substrate temperature and the environment can influence anyway the cross-linking time of the sealant: high temperatures reduce the workability time of the mixture and accelerate the setting time. Low temperatures make the reaction time longer. The curing time of the sealant may be extended if required by adding the specific accelerator **Mapectflex PU65 Catalyst**.

After crosslinking, **Mapectflex PU65** becomes an elastomeric substance characterised by a high surface hardness which can deform under compressive, tensile and shear loads.

**Mapectflex PU65** is suitable to support vehicular traffic, on roads, freeways and highways.

**Mapectflex PU65** is the ideal product to carry out sealing substrates subject to limited movements and heavy loads.

# Mapeflex PU65



Casting neat Mapeflex PU65 into the anchorage points



Transition sealed with Mapeflex PU65 mixed with sand



Polymerised Mapeflex PU65 ready for service

## RECOMMENDATIONS

- Do not use on dusty and flaky surfaces.
- Do not use on damp surfaces.
- Do not use on surfaces which are contaminated with oil, grease or form-release compounds, as bonding could be compromised.
- Do not use on bituminous surfaces where the bleeding of oil may occur.
- Do not apply **Mapeflex PU65** if temperature is lower than 0°C.

For the correct dimensions of the sealant section refer to the specifications of the manufacturer of the road joints.

## APPLICATION PROCEDURE

### Preparation of surface to be sealed

All surfaces to be sealed must be dry, sound and free of dust, laitance, oil, grease, wax and old paint.

The use of **Primer PU60** adhesion primer improves adhesion on all absorbent, compact surfaces. Rubber and plastics in general need to be sanded beforehand.

### Preparation and application of Mapeflex PU65

**Mapeflex PU65** comes in a 10 kg plastic drums (A+B). Homogenize the single components, pour component B into component A, mix with a drill with low rotation speed without entraining air, avoid partial mixing as it will not guarantee the correct ratio between resin and hardener. Immediately after mixing the two components, pour the product, without entraining air, directly from the drum into the joint with a metallic trowel.

When the setting and hardening times need to be reduced, add the specific accelerator (**Mapeflex PU65 Catalyst**) after mixing components A+B.

The product can be mixed with a quartz aggregate of proper particle size distribution (**Quartz 0.50**) till a ratio of 1:1 by weight is reached (1:0,76 by volume).

## CONSUMPTION

1,2 kg per litre (only components A+B).

## Cleaning

**Mapeflex PU65** can be removed from surfaces, tools, clothing, etc with toluol or alcohol before the hardening reaction takes place. After hardening it may only be removed mechanically or with **Pulicol 2000**.

## PACKAGING

10 kg drums (components A+B).

Possible **Quartz 0.5**, 25 kg bags.

**Mapeflex PU65 Catalyst** accelerant, if required, in 120 g canisters.

## COLOURS AVAILABLE

**Mapeflex PU65** is available in black.

## STORAGE

**Mapeflex PU65** may be stored up to 12 months in a cool, dry place. Component B must be kept at more than +5°C. At lower temperatures it tends to crystallise.

## SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

**Mapeflex PU65** component A is corrosive and can cause damage to eyes.

**Mapeflex PU65** component B is irritating for the eyes, skin and respiratory system. May also cause irreparable damage if used for long periods. Frequent contact with the skin may cause an allergic reaction in those subjects sensitive to isocyanates. Component B may become harmful and cause sensitisation if inhaled at temperatures above +60°C. In the event of sickness seek medical attention.

**Mapeflex PU65 Catalyst** is not considered hazardous according to current norms and guidelines regarding the classification of mixtures. When applying the product, we recommend using protective clothing, gloves, safety goggles and a safety mask to protect the respiratory system.

Make sure the area is well-ventilated during application. If the product comes in contact with the eyes or skin wash immediately with plenty of water and seek medical attention.

**Mapeflex PU65** component A is also hazardous for aquatic life. Do not dispose of this product in the environment. For further and complete information about a safety use of our product please refer to our latest version of the Material Safety Data Sheet.

PRODUCT ONLY FOR PROFESSIONAL USE.

## WARNING

*While the indications and guidelines contained in this data sheet correspond to the company's knowledge and wide experience, they must be considered, under all circumstances, merely as an indication and subject to confirmation only after long-term, practical applications. Therefore, anybody who undertakes to use this product, must ensure beforehand that it is suitable for the intended application and, in all cases, the user is to be held responsible for any consequences deriving from its use.*

Please refer to the current version of the **Technical Data Sheet**, available from our website [www.mapei.com](http://www.mapei.com)

**All relevant references for the product are available upon request and from [www.mapei.com](http://www.mapei.com)**

## TECHNICAL DATA (typical values)

### PRODUCT IDENTITY

Appearance:	pourable paste
Colour:	black
Density comp A (g/cm <sup>3</sup> ):	1.23
Density A+B (g/cm <sup>3</sup> ):	1.20
Density A+B+Quartz 0.5 charged 1:1 by weight (g/cm <sup>3</sup> ):	1.60
Solids content A+B (%):	100
Solids content A+B+Quartz 0.5 (%):	100
Viscosity Brookfield comp. A (mPa-s):	12,000 ± 2,000 (rotor 5 - 20 revs)
Viscosity Brookfield comp. A+B (mPa-s):	5,000 ± 500 (rotor 5 - 20 revs)
Viscosity Brookfield comp. A+B+Quartz 0.5 charged 1:1 by weight (mPa-s):	20,000 ± 3,000 (rotor 7 - 50 revs)

### APPLICATION DATA (at +23°C and 50% R.H.)

Application temperature range:	from 0°C to +35°C
Workability time:	A+B (normal setting) approx. 15-20 mins. A+B (*) (fast setting) approx. 5 mins
Dust dry:	A+B (normal setting) approx. 40-50 mins A+B (*) (fast setting) approx. 15-20 mins.
Set to foot traffic:	A+B (normal setting) approx. 2-3 h A+B (*) (fast setting) approx. 75-90 mins
Final hardening time:	A+B (normal setting) approx. 24 h A+B (*) (fast setting) approx. 6-8 h

### FINAL PERFORMANCES (after 7 days at +23°C + 14 days at +50°C)

Shore A hardness Comp. A+B (DIN 53505):	80
Shore A hardness Comp. A+B+Quartz 0.5 (DIN 53505):	90
Shear strength Comp. A+B (DIN 53504) (N/mm <sup>2</sup> ):	5.5
Shear strength Comp. A+B+Quartz 0.5 (DIN 53504) (N/mm <sup>2</sup> ):	4.0
Elongation at break Comp. A+B (DIN 53504) (%):	250
Elongation at break Comp. A+B+Quartz 0.5 (DIN 53504) (%):	85
Resistance to UV:	very good
In service temperature:	from -40°C to +70°C

\* Mapeflex PU65 components A+B admixed with Mapeflex PU65 Catalyst accelerant



**Mapeflex  
PU65**



**BUILDING THE FUTURE**

Any reproduction of texts, photos and illustrations published here is prohibited and subject to prosecution

**424-2-2015 (GB)**